SOLUTION

ACIES 2515 AJ e

SCRATCH FREE PUNCH/LASER
COMBINATION SOLUTION

AMADA®

ACIES 2515 AJe

SCRATCH FREE PUNCH/LASER COMBINATION SOLUTION

INTEGRATED TOOL CHANGING SYSTEM

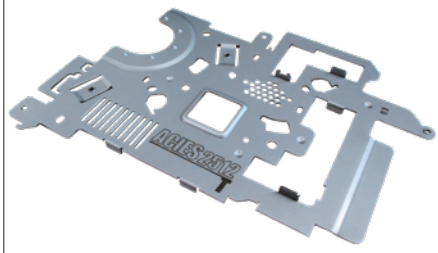
Using AMADA's in-house designed 3kW fibre laser engine, market leading servo electric punching technology and unique automatic tool changing system, the ACIES-AJe provides the perfect tool to enhance your productivity.

Minimal manual tool changing (due to the automatic TSU system or buffer turret version) and scratch-free processing possibilities (achieved with the fully brush covered turret) are just two of the many benefits provided. Tapping stations, auto index stations and slug suction systems all contribute to a compact, highly flexible processing centre.

Various automation solutions are also available, from sheet load/unload to full storage systems and part removal devices.

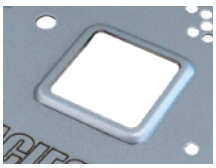
Photograph may include optional equipment

TYPICAL PROCESSING SAMPLES



Galvanised steel 1 mm
150.4 x 207.0 mm

MULTIPLE FORMING SOLUTIONS



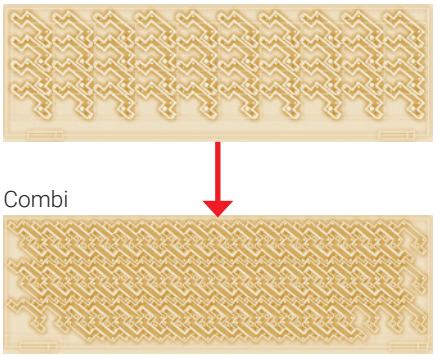
Upform emboss

Downform bending

Downform bridge +
upform burr + tapping

Processing Time: 2 minutes 8 seconds

Punch

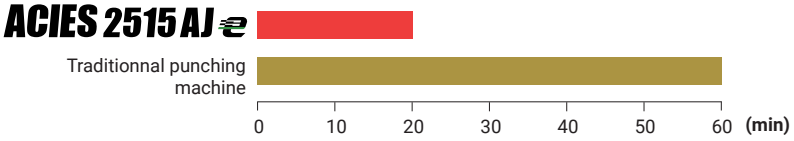


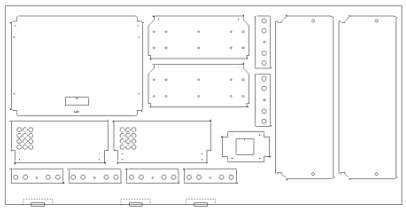
Combi

Copper 2 mm
365.0 x 1200.0 mm

RUNNING TIME COMPARISON

66% TIME REDUCTION (95 parts)

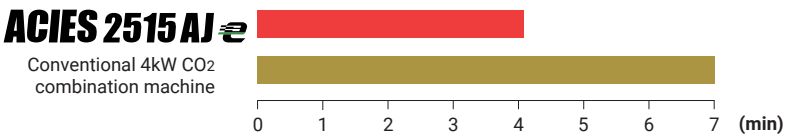




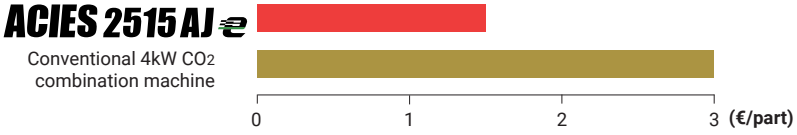
Galvanised steel 2.3 mm
1219.0 x 2438.0 mm

PROCESSING COMPARISON

41.0% TIME REDUCTION PER SHEET



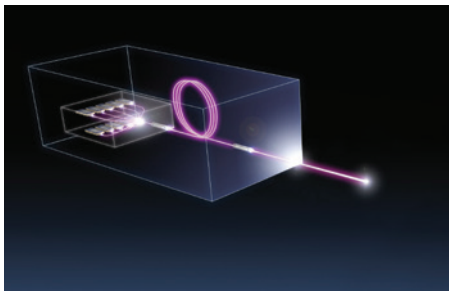
50.0% COST REDUCTION PER SHEET



ACIES 2515 AJe

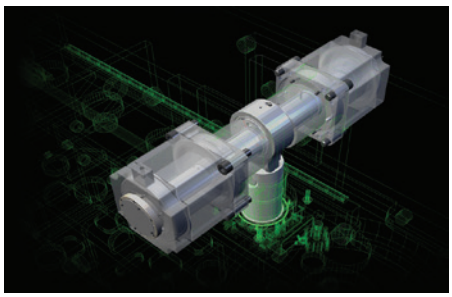
AMADA FIBRE LASER AND ELECTRIC PUNCH TECHNOLOGY

LOW ENERGY CONSUMPTION WITH HIGH PRODUCTIVITY



AMADA FIBRE LASER

The ACIES-AJe uses a single module 3kW version of AMADA's own in-house designed fibre laser oscillator, which is perfectly suited to the processing of combination parts with very low running costs.



ALL ELECTRIC PUNCHING

The ACIES-AJe uses twin AC servo motors to generate 30 tons of punching force, allowing a wide range of punched and formed parts to be processed. This system uses up to 70% less electricity compared to hydraulic systems.

AUTOMATED TOOL CHANGING

REDUCED MANUAL TOOL CHANGING

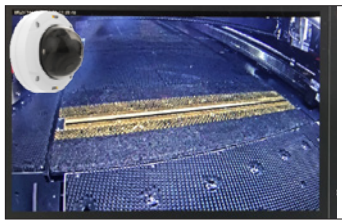
The ACIES-TAJe version includes the TSU (Tool Storage Unit) to minimise manual tool loading operations. Up to 300 punches and 600 dies can be stored in the system and all tools can be automatically loaded / unloaded via a buffer turret and robot system, including 'E' station and forming tools.

The ACIES-BAJe consists of a buffer turret and robot, allowing more than 30 tools to be prepared for automatic loading / unloading.

STANDARD EQUIPMENT AND FUNCTIONS

Fully brush covered turret

The fully brush covered lower turret allows for scratch-free process possibilities, as the die being used can be retracted between each hit, preventing damage to underside of sensitive materials.



V-monitor

Check the real-time machine status remotely on your smart device. Additionally, whenever an alarm occurs, V-monitor will also record HD video to enable diagnosis of the issue.

ID Tooling

Punches and dies are immediately identified and tracked for number of hits, sharpening amount, and remaining life, helping to minimize set up mistakes. The tool angle and appropriate die selection are also confirmed upon installation.

Compressed Air Cutting

A wide range of materials and thicknesses can be processed with compressed air on the ACIES-AJe as standard. This drastically reduces the assist gas costs and leads to higher profitability. Cutting speeds are generally the same as with nitrogen.

AMNC 4ie

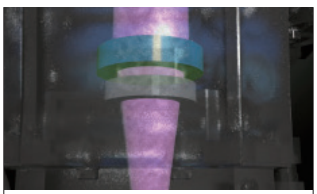
The AMNC 4ie numerical control used on the ACIES-AJe is a 21.5" HD touch screen system that provides simple, intuitive operation for higher productivity. Facial recognition, service tutorial videos and connection to AMADA's IoT service systems helps increase machine uptime.

LASER INTEGRATION SYSTEM

As standard, the ACIES-AJe series includes several automatic functions to increase machine autonomy and reduce operator intervention:

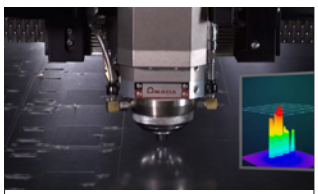
i-Nozzle Checker

Nozzle damage detection + auto centring. Checks nozzle diameter, concentricity and condition.



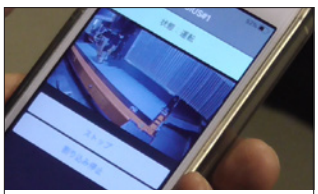
i-Optics Sensor

Protection glass monitoring. Detects abnormalities and informs the operator.



i-Process Monitoring

Pierce and cut failure assistance. Checks all thicknesses of mild/ stainless steel and aluminium.



Mobile HMI

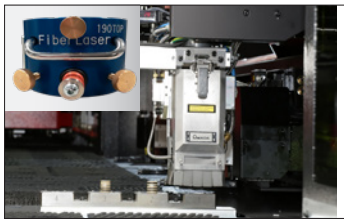
Remotely check schedules and machine history, receive production notifications and see alarm messages.

ACIES 2515 AJ e

STANDARD EQUIPMENT AND FUNCTIONS

Tapping stations

4 tapping stations are integrated into the turret of the ACIES-AJe. These allow M2.5 to M8 taps to be utilized in the program. When they are not required for tapping operations, they can be loaded with standard 'B' station tools.

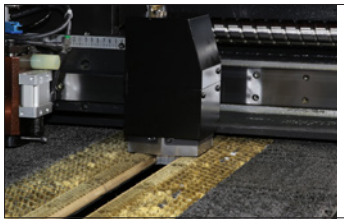


Nozzle Changer / Single Lens

To ensure uptime is maximized, the ACIES-AJe is equipped with an automatic nozzle changer for fast changeover times. To further maximize productivity, all materials can be cut with a single lens.

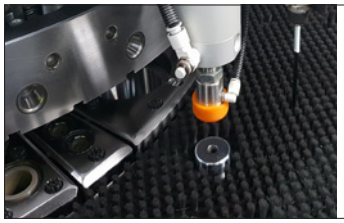
AMADA rapid forming tool (ARFT) compatibility

The ACIES-AJe is supplied with the ability to support the AMADA Rapid Forming Tools (ARFT) for continuous, quick forming of more complex profiles such as offsets, beading and chamfering.



Scrap Plate Cleaner

This automatic system quickly and simply removes any dross build-up on the cutting gap plates by utilizing a cleaning brush attached to the end of the X axis carriage.

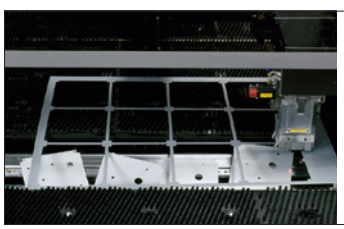


Punch break detector

The sheet repositioning cylinders are used to blow air through a punched hole to determine if it has been correctly processed or not. A build-up of back pressure indicates the punch could be broken or incorrectly setup. The machine will stop to prevent further issues.

Table Cabin & 2nd Origin

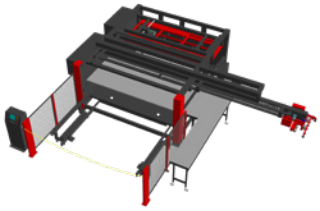
To protect the operator, the unique table cabin solution is used in a closed position when laser processing. If being manually loaded, there is a 2nd origin point outside the cabin to allow easy sheet positioning without having to open the cabin.



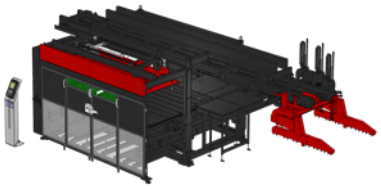
Work chute

The full width, automatic work chute allows parts to be quickly and easily removed from the processing area. A drop miss sensor detects if a part fails to drop correctly to minimise production interruptions.

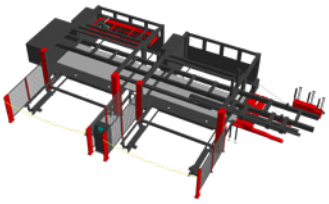
AUTOMATION SYSTEMS



RMP N
Single pallet L/UL

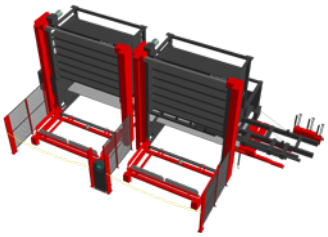


RMP NTK
Compact single pallet L/UL
+ part removal

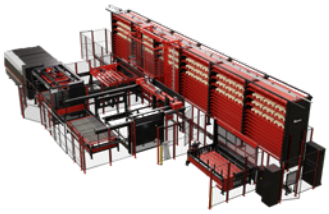


LA NTK + SR NTK
Single pallet L/UL + enhanced part removal

ASR PR
Single tower L/UL
+ part removal



AS NTK + ULS NTK
Double tower L/UL
+ enhanced part removal

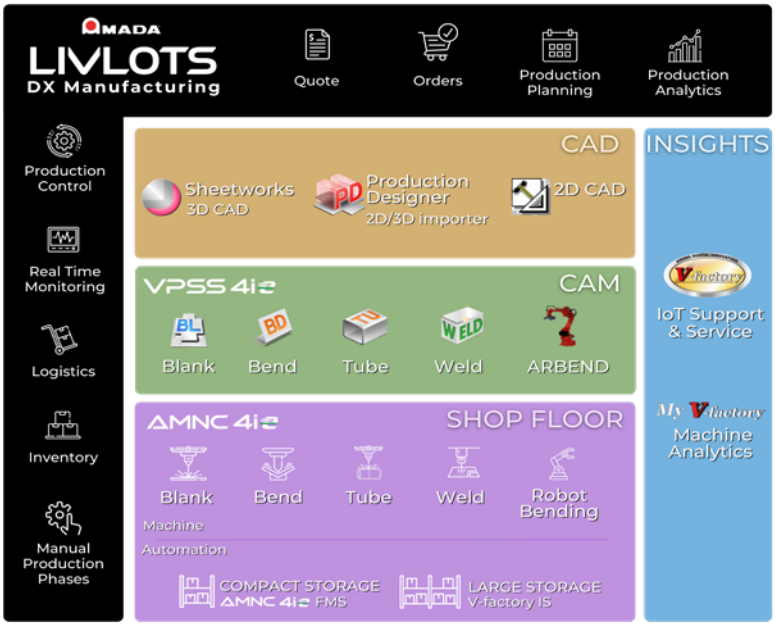


CS II
Multi pallet stockyard system

PRODUCTION PLANNING AND PROACTIVE SERVICE

With the brand-new software solution LIVLOTS (LIve Variable LOT production System), AMADA demonstrates how digital transformation can make production processes more efficient and reliable.

Particularly noteworthy is the deep integration into innovative machine technologies, the VPSS 4ie CAD CAM software solution for virtual prototype manufacturing, complemented by predictive support from technical services, which reduces downtime and increases machine availability.

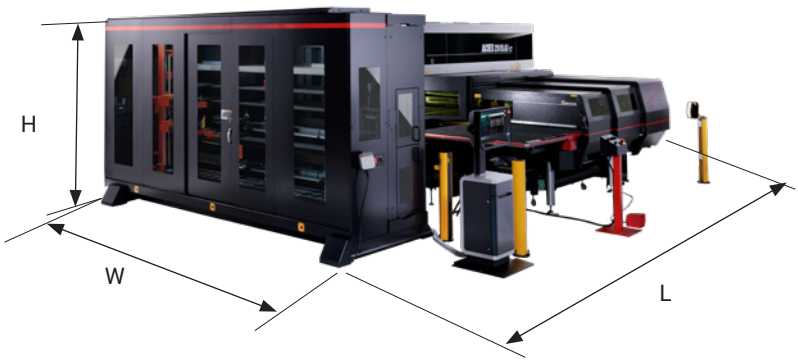


DIMENSIONS

Unit : mm

ACIES-2515TAJe
(L) 7090 x (W) 6927 x (H) 2666

ACIES-2515BAJe
(L) 6264 x (W) 6927 x (H) 2524



MACHINE SPECIFICATIONS

ACIES-2515AJe			
Numerical control			AMNC 4ie
Combined working range (with reposition) X x Y		mm	3050 x 1525
Maximum material thickness		mm	6.0
Punch	Rapid feed rate X/Y/Z*	m/min	(X) 100 / (YP) 80 / (YL) 100 / (Z) 80
	Press capacity	kN	300
	Press stroke (25.4 mm pitch / 5 mm stroke)	hpm	500
	Tapping (cutting/forming)		MPT Tap
Laser	Oscillator		AMADA AJ-3000
	Laser protection		Table cabin
	Accuracy	mm	± 0.07

* Maximum possible combined axis speed

OSCILLATOR SPECIFICATIONS

		AJ-3000
Beam generation		Laser diode-pumped fibre laser
Maximum power	W	3000

TOOL STORAGE UNIT SPECIFICATIONS

TSU (for ACIES-TAJe version)		
Maximum number of punch tools		300
Maximum number of dies		600
Largest tool diameter	mm	114.3

Specifications, appearance, and equipment are subject to change without notice by reason of improvement.

For your safe use
Be sure to read the user manual carefully before use.
When using this product, appropriate personal protection equipment must be used.

Laser class 1 when operated in accordance to EN 60825-1

The official model name of the machines and units described in this catalogue are non-hyphenated like ACIS15TAJE, ACIS15BAJE. Use this registered model names when you contact the authorities for applying for installation, exporting, or financing. The hyphenated spellings like ACIES-AJe are used in some portions of the catalogue for sake of readability.

Hazard prevention measures are removed in the photos used in this catalogue.

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